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REPORT

**TITLE:** HANGAR DESTRATIFICATION  
INVESTIGATION

**AUTHOR:** J. Ashley

**DATE:** April 1984

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NOTE

NAVAL CIVIL ENGINEERING LABORATORY  
PORT HUENEME, CALIFORNIA 93043

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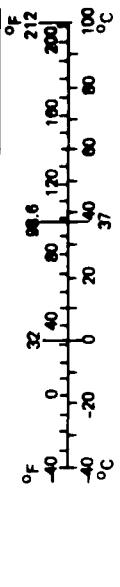
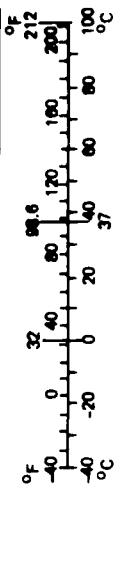
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**METRIC CONVERSION FACTORS**

| Approximate Conversions to Metric Measures |                        |                            |
|--|------------------------|----------------------------|
| Symbol                                     | When You Know          | Multiply by                |
| <u>LENGTH</u>                              |                        |                            |
| in   | inches                 | *2.5                       |
| ft   | feet                   | .30                        |
| yd   | yards                  | 0.9                        |
| mi   | miles                  | 1.6                        |
| <u>AREA</u>                                |                        |                            |
| in <sup>2</sup>                            | square inches          | 6.5                        |
| ft <sup>2</sup>                            | square feet            | 0.09                       |
| yd <sup>2</sup>                            | square yards           | 0.8                        |
| mi <sup>2</sup>                            | square miles           | 0.4                        |
| acres                                      | acres                  |                            |
| <u>MASS (weight)</u>                       |                        |                            |
| oz   | ounces                 | 28                         |
| lb   | pounds                 | 0.45                       |
|  | short tons (2,000 lb)  | 0.9                        |
| <u>VOLUME</u>                              |                        |                            |
| tsp  | teaspoons              | 5                          |
| Tbsp                                       | tablespoons            | 15                         |
| fl oz                                      | fluid ounces           | 30                         |
| c  | cups                   | 0.24                       |
| pt   | pints                  | 0.47                       |
| qt   | quarts                 | 0.95                       |
| gal  | gallons                | 3.8                        |
| ft <sup>3</sup>                            | cubic feet             | 0.03                       |
| yd <sup>3</sup>                            | cubic yards            | 0.76                       |
| <u>TEMPERATURE (exact)</u>                 |                        |                            |
| °F   | Fahrenheit temperature | 5/9 (after subtracting 32) |
|  |                        | °C                         |

| Approximate Conversions from Metric Measures |                                   |                   |
|--|-----------------------------------|-------------------|
| Symbol                                       | When You Know                     | Multiply by       |
| <u>LENGTH</u>                                |                                   |                   |
| mm   | millimeters                       | 0.04              |
| cm   | centimeters                       | 0.4               |
| m  | meters                            | 3.3               |
| km   | kilometers                        | 1.1               |
| in   | inches                            | inches            |
| ft   | feet                              | feet              |
| yd   | yards                             | yards             |
| mi   | miles                             | miles             |
| <u>AREA</u>                                  |                                   |                   |
| cm <sup>2</sup>                              | square centimeters                | 0.16              |
| m <sup>2</sup>                               | square meters                     | 1.2               |
| km <sup>2</sup>                              | square kilometers                 | 0.4               |
| ha   | hectares (10,000 m <sup>2</sup> ) | 2.5               |
| <u>MASS (weight)</u>                         |                                   |                   |
| grams  | grams                             | 0.035             |
| kilograms                                    | kilograms                         | 2.2               |
| t  | tonnes (1,000 kg)                 | 1.1               |
| oz   | ounces                            | oz                |
| lb   | pounds                            | lb                |
|  | short tons                        |                   |
| <u>VOLUME</u>                                |                                   |                   |
| ml   | milliliters                       | 0.03              |
| liters                                       | liters                            | 2.1               |
| m <sup>3</sup>                               | liters                            | 1.06              |
| m <sup>3</sup>                               | cubic meters                      | 0.26              |
| m <sup>3</sup>                               | cubic meters                      | 35                |
| m <sup>3</sup>                               | cubic meters                      | 1.3               |
| <u>TEMPERATURE (exact)</u>                   |                                   |                   |
| °C   | Celsius temperature               | 9/5 (then add 32) |
| °F   | Fahrenheit temperature            | °F                |
| inches                                       | inches                            | inches            |

\*1 in = 2.54 (exact). For other exact conversions and more detailed tables, see NBS Misc. Publ. 288, Units of Weights and Measures, Price \$2.25, SD Catalog No. C13.10-288.



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## INTRODUCTION

Measurements made in five hangars (two U.S. Air Force and three U.S. Navy) indicated that stratification, the existence of a layer of hot air in the structure's overhead, is a typical phenomenon in heated hangars (Ref 1). This phenomenon results in increases in energy consumption because of the following:

- the increased temperature difference across the roof and upper wall surfaces increases the amount of heat transferred from inside a structure to the outside
- chimney effect increases the structure's air infiltration rate
- unused heat is wasted heat

Five destratification concepts (three commercial, one developed by NCEL and one suggested by the Naval Facilities Engineering Command Atlantic Division\*) were evaluated to determine the effectiveness and adaptability of each concept for hangar applications. This report presents the design criteria for the NCEL destratification concept and the results of the evaluations of all the concepts.

## DESTRATIFICATION CONCEPTS

The five destratification concepts evaluated are as follows:

- Destratification tube - commercial (Figure 1): The unit consists of a small blower mounted on top of a tube or duct which transverses from floor to ceiling. The fan blows hot ceiling level air down through the duct to the floor level where the hot air mixes with the cooler floor level air.
- Ceiling fan - commercial (Figure 2): A fan, mounted at the ceiling level, blows hot air down toward the floor where it is mixed with the cooler floor level air.
- Floor blower - commercial (Figure 3): A blower placed at the floor level blows cool floor level air upward toward the ceiling where it mixes with the hot ceiling level air.

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\*LANTDIV.



Figure 1. Destratification tube.

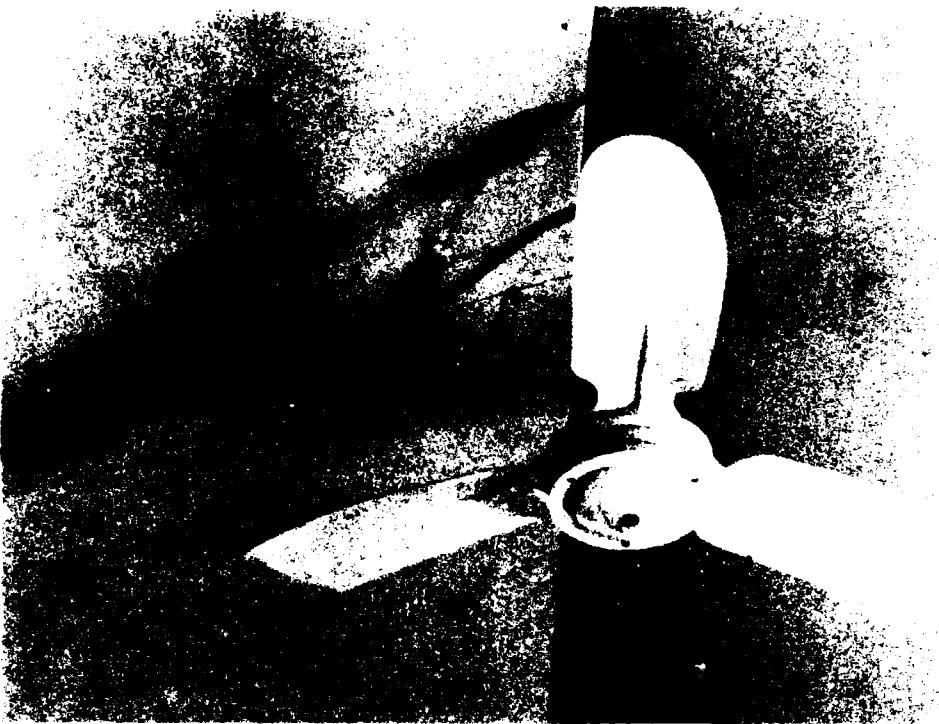


Figure 2. Ceiling fan.

- Cold air jet - NCEL (Figure 4): A blower sucks cool floor level air through a duct and injects this air as a high velocity air jet near the ceiling where it mixes with the hot ceiling level air. The design criteria for the NCEL cold air jet destratifier are presented in the Appendix.
- Heating system modification - LANTDIV (Figure 5): Hot ceiling level air is used as the intake air for the heating system's heating coils. The intake air can be routed to the heating system via a duct, or the heating coil's air intake can be located within the hot ceiling level air.

## EVALUATION

### Preliminary Evaluation of Commercial Destratifiers

The three commercial destratification units were evaluated at NCEL to determine their adaptability for use in hangars. All three were installed in a shop building at the laboratory and their effectiveness measured. The results of the evaluation are provided in Tables 1, 2, and 3 for the destratification tube, ceiling fan, and cold air blower, respectively. Figure 6 shows where the data were taken and the location of the destratifier within the building. As can be readily noted from the tables, while neither the ceiling fan nor the destratification tube produced any significant changes in the building's stratification characteristics, the cold air blower rapidly destratified the building.

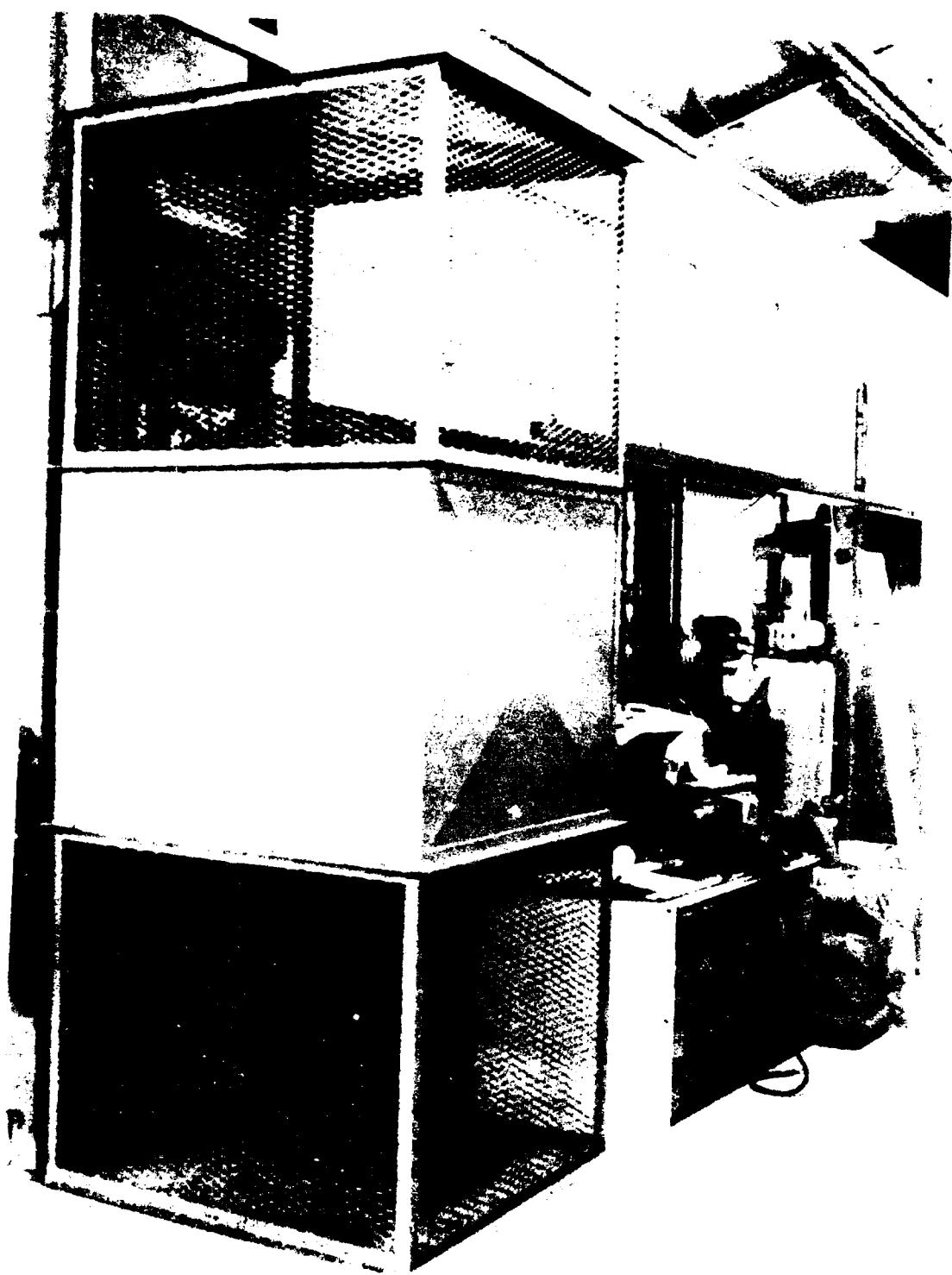
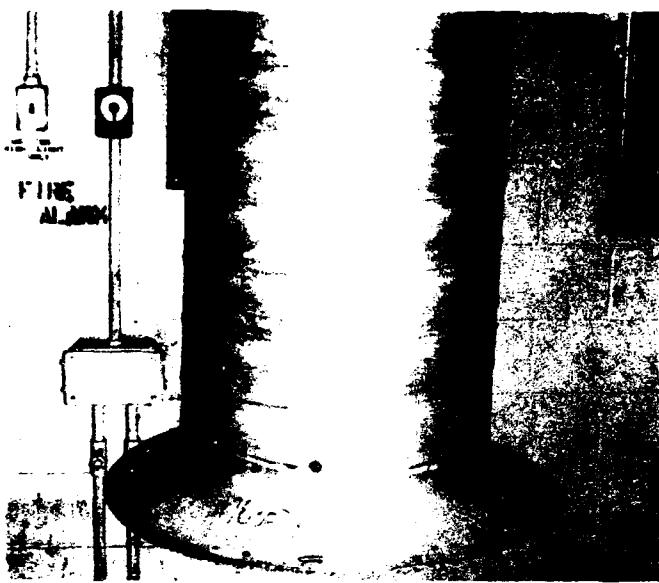
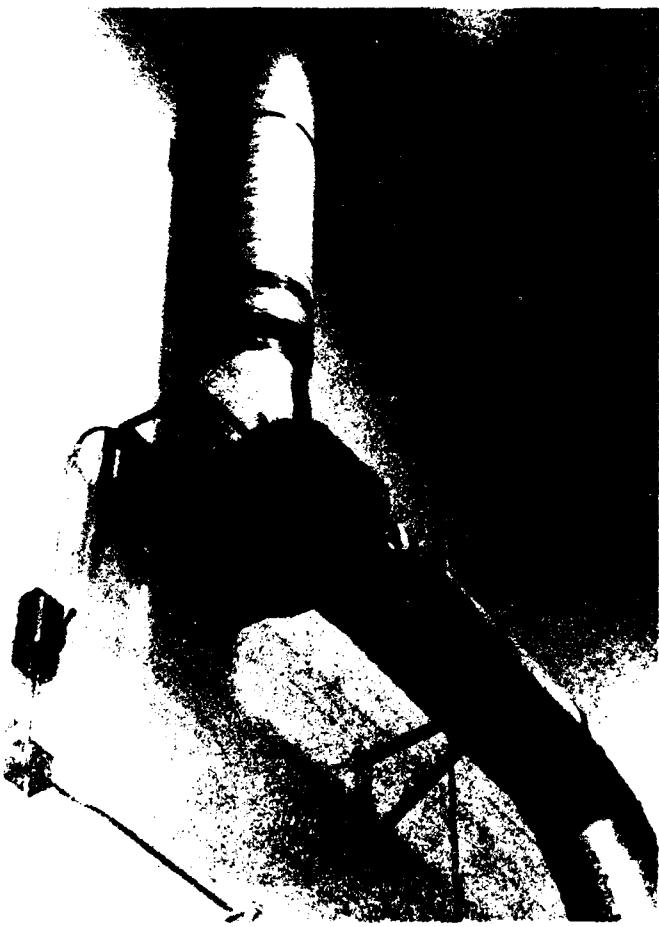


Figure 3. Floor blower.

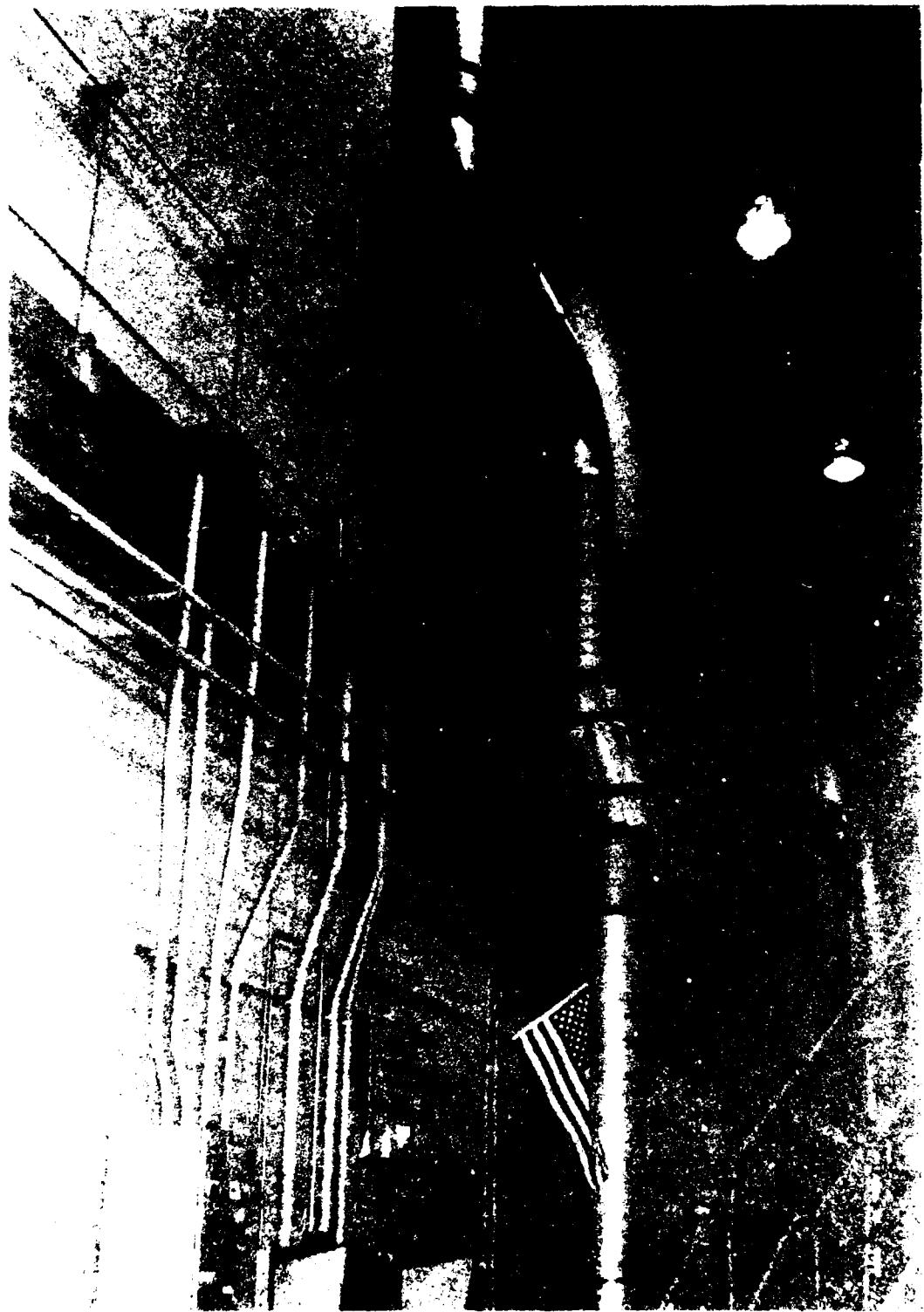


(a) Duct near floor level.



(b) Duct joint and blower.

Figure 4. Cold air jet.



(c) Overall configuration.

Figure 6. Continued

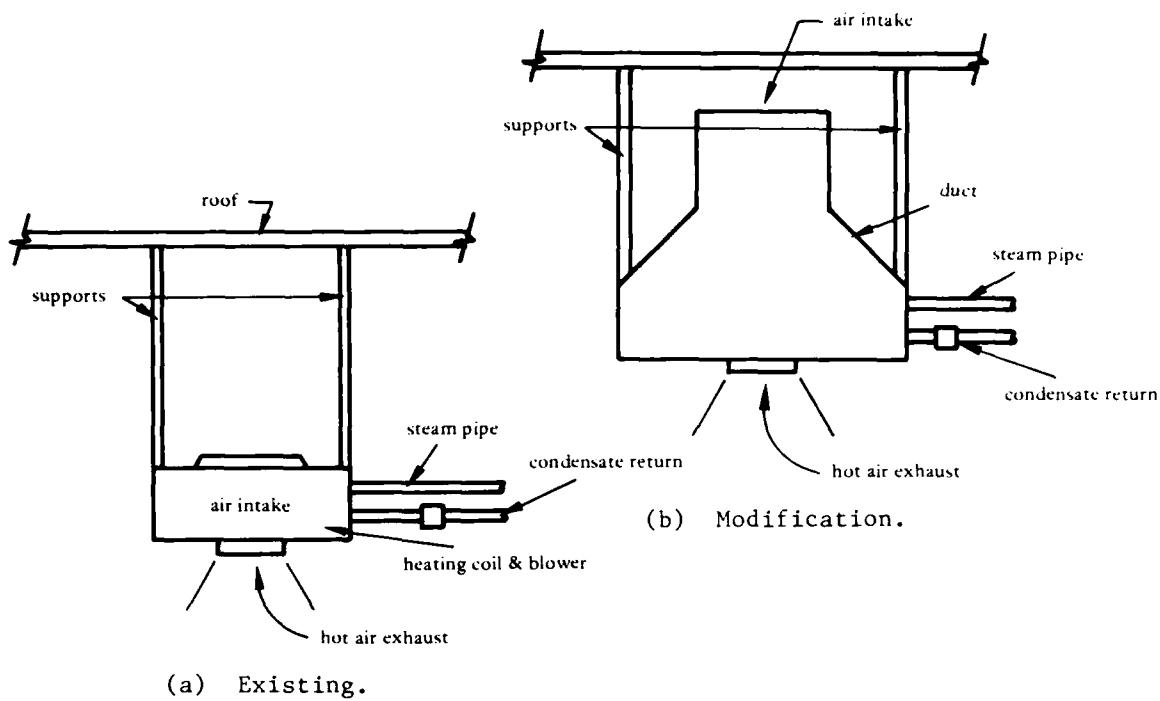


Figure 5. LANTDIV heating system modification.

Table 1. Destratification Tube Evaluation, Building 564

| Time  | Data Point | Temperature (°F) at following Test Numbers |    |    |    | Avg |
|---|------------|--|----|----|----|-----|
|   |            | 1  | 2  | 3  | 4  |     |
| Ambient temperature 60°F; weather, cloudy; destratification tube placed in operation at 0917; floor/ceiling temperature difference, 26°F. |            |  |    |    |    |     |
| 0830  | Floor      | 68   | 69 | 68 | 68 | 68  |
|   | Loft       | 73   | 74 | 72 | 74 | 73  |
|   | Ceiling    | 95   | 94 | 89 | 92 | 93  |
| Ambient temperature, 62°F; weather, cloudy; data not taken at 10-ft level; floor/ceiling temperature difference, 26°F.                    |            |  |    |    |    |     |
| 1240  | Floor      | 67   | 68 | 69 | 68 | 68  |
|   | Loft       | --   | -- | -- | -- | --  |
|   | Ceiling    | 95   | 94 | 93 | 94 | 94  |

Table 2. Ceiling Fan Evaluation, Building 564

| Time  | Data Point | Temperature (°F) at following Test Numbers |    |    |    | Avg |
|---|------------|--|----|----|----|-----|
|   |            | 1  | 2  | 3  | 4  |     |
| Destratification tube secured; ceiling fan placed in operation; floor/ceiling temperature difference, 25°F. |            |  |    |    |    |     |
| 1240  | Floor      | 67   | 68 | 69 | 68 | 68  |
|   | Loft       | --   | -- | -- | -- | --  |
|   | Ceiling    | 95   | 94 | 93 | 94 | 94  |
| Ambient temperature, 63°F; weather cloudy; floor/ceiling temperature difference, 21°F.                      |            |  |    |    |    |     |
| 1330  | Floor      | 73   | 72 | 74 | 73 | 73  |
|   | Loft       | 77   | 77 | 76 | 76 | 77  |
|   | Ceiling    | 97   | 95 | 93 | 89 | 94  |

Table 3. Floor Air Blower Test Results, Building 564

| Time   | Data Point | Temperatures (°F) at Following Test Numbers |    |    |    |    | Avg |
|--|------------|---|----|----|----|----|-----|
|  |            | 1   | 2  | 3  | 4  | 5  |     |
| Ambient temperature 53°F; weather, rain. Destratifier not in operation; floor/ceiling temperature difference, 12°F.  |            |   |    |    |    |    |     |
| 1000   | Floor      | 76  | 76 | 76 | 75 | 74 | 75  |
|  | 10-ft high | 77  | 81 | 78 | 77 | 74 | 77  |
|  | Ceiling    | 88  | 94 | 94 | 84 | 74 | 87  |
| Ambient temperature, 53°F; weather, rain. Destratifier in operation at 1015; electric power consumption, 850 watts; floor/ceiling temperature difference, 1°F. |            |   |    |    |    |    |     |
| 1025   | Floor      | 77  | 77 | 79 | 76 | 77 | 77  |
|  | 10-ft high | 75  | 76 | 80 | 75 | 77 | 77  |
|  | Ceiling    | 76  | 76 | 84 | 75 | 80 | 78  |

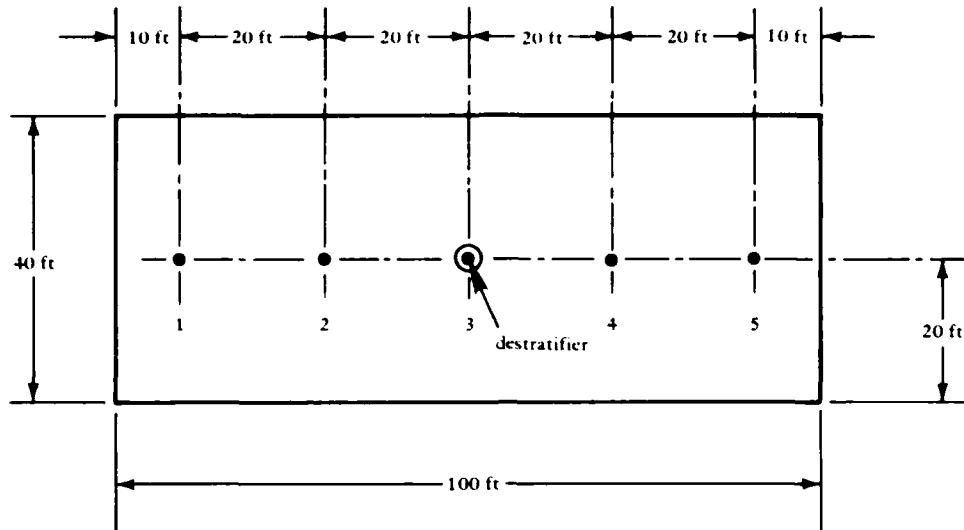


Figure 6. Location of data points and destratifier in test hangar.

The destratification tube and ceiling fan were then installed in a test chamber in order to determine if their effectiveness and installation criteria could be established. Tables 4 and 5 and Figures 7 and 8 provide the results of the chamber evaluation for the destratification tube and the ceiling fan, respectively. One installation parameter not measured at the evaluations conducted at NCEL was a maximum ceiling height. Although all three commercial concepts can destratify a structure, to varying degrees, and can save energy if properly installed, only the cold air blower indicated that it might be practically used to destratify a hangar. The number of units, height, and destratification effectiveness would have to be determined.

#### Installation and Evaluation for Chosen Systems

Destratifiers based upon the NCEL, LANTDIV, and cold air blower concepts were installed in Navy hangars and evaluated.

NCEL. The NCEL-designed destratifier, the cold air jet, was installed at the Navy Air Rework Facility, Norfolk, Va., in one of two bays in hangar V-147. Steam consumption was measured for both bays. Thermostat settings for both bays were kept at 55°F. Table 6 presents the reduction in steam consumption for the destratified bay versus the stratified bay. Based upon measurements made during parts of two heating seasons, the destratified bay consumed 29% less heating-related energy.

Table 4. NCEL Test Chamber Results, Destratification Tube

| Item  | Measurement  |
|---|--|
| $\Delta T_s$ (floor/ceiling temperature difference, stratified)                           | 38°F   |
| $\Delta T_d$ (floor/ceiling temperature difference, destratified)                         | 31°F   |
| Destratification efficiency,<br>$\frac{(\Delta T_s - \Delta T_d)}{\Delta T_s} \times 100$ | 18.5%  |
| Test chamber volume, V  | $2,500 \text{ ft}^3$                               |
| Destratifier fan air movement, Q  | $6,300 \text{ ft}^3/\text{hr}$                     |
| Destratifier flow to volume ratio, Q/V  | 2.5  |
| Destratifier electric power consumption, P  | 100 watts  |
| Number of destratifier units required for installation in a building                      | <u>Volume of building (room)</u><br>$2.5 \times Q$ |

Table 5. NCEL Test Results, Ceiling Fan

| Characteristic                         | Test Number |        |        |        |        |
|--|-------------|--------|--------|--------|--------|
|  | 1           | 2      | 3      | 4      | 5      |
| Fan speed, rpm                         | 240         | 160    | 120    | 90     | 60     |
| Fan flow, $\text{ft}^3/\text{min}$ , q | 1,990       | 1,328  | 996    | 747    | 498    |
| Fan flow, $\text{ft}^3/\text{hr}$ , Q  | 119,000     | 79,680 | 59,760 | 44,820 | 29,880 |
| $\Delta T_s$ , °F                      | 32          | 29     | 29     | 29     | 32     |
| $\Delta T_d$ , °F                      | 6           | 10     | 17     | 27     | 32     |
| Destratification efficiency, %         | 81          | 66     | 41     | 1      | 0      |
| Test chamber volume, V                 | 2,500       | 2,500  | 2,500  | 2,500  | 2,500  |
| Q/V                                    | 47.5        | 32     | 24     | 18     | 12     |
| Power, watts                           | 173         | 150    | 138    | 127    | 115    |

Table 6. Comparison of Desratified (NCEL Concept) and Stratified Hangar, Building V147 at NARF Norfolk, Va.

[Electric power consumption: 240 VAC @ 3.2 amps/unit  
 $(7 \text{ units} \times 240 \text{ V} \times 3 \times 2 \times 24 \text{ hr/day} \times 35 \text{ day/1,000} = 4,516 \text{ kWh})$ ; central steam plant efficiency = 68%;  
 electric generation heat rate = 11,600 Btu/kWh;  
 steam savings = 30%; net energy savings = 29%]

| Date    | Outside | Temperature, °F |         |                    |         | Steam Consumption, MBtu |                | Steam Savings (MBtu) |  |
|---------|---------|-----------------|---------|--------------------|---------|-------------------------|----------------|----------------------|--|
|         |         | Desratified Bay |         | Stratified Bay     |         | Desratified Bay         | Stratified Bay |                      |  |
|         |         | Floor           | Ceiling | Floor <sup>a</sup> | Ceiling |                         |                |                      |  |
| 2/18/82 | 54      | 66              | 74      | 65                 | 80      | -- <sup>b</sup>         | --             | --                   |  |
| 2/19/82 | 54      | 66              | 80      | 65                 | 83      | 213                     | 292            | 79                   |  |
| 2/25/82 | 47      | 65              | 74      | 65                 | 86      | 889                     | 792            | <97>                 |  |
| 2/26/82 | 35      | 69              | 74      | 65                 | 86      | 280                     | 430            | 150                  |  |
| 3/3/82  | 42      | 69              | 74      | 65                 | 82      | 999                     | 1,259          | 260                  |  |
| 3/5/82  | 44      | 68              | 74      | 65                 | 82      | 298                     | 229            | <69>                 |  |
| 3/8/82  | 32      | 67              | 76      | 65                 | 88      | 341                     | 715            | 374                  |  |
| 1/14/83 | 48      | 68              | --      | --                 | --      | --                      | --             | --                   |  |
| 1/18/83 | 51      | 69              | --      | --                 | --      | 138                     | 621            | 483                  |  |
| 1/20/83 | 43      | 65              | --      | --                 | --      | 244                     | 606            | 362                  |  |
| 1/24/83 | 48      | 71              | --      | --                 | --      | 1,447                   | 2,076          | 629                  |  |
| 1/27/83 | 46      | 62              | --      | --                 | --      | 545                     | 443            | <102>                |  |
| 1/31/83 | 50      | 66              | --      | --                 | --      | 672                     | 1,213          | 541                  |  |
| Total   |         |                 |         |                    |         | 6,066                   | 8,676          | 2,610                |  |

a Stratified bay floor level temperature was not measured, assumed to equal thermostat setting.

b -- = data not available.

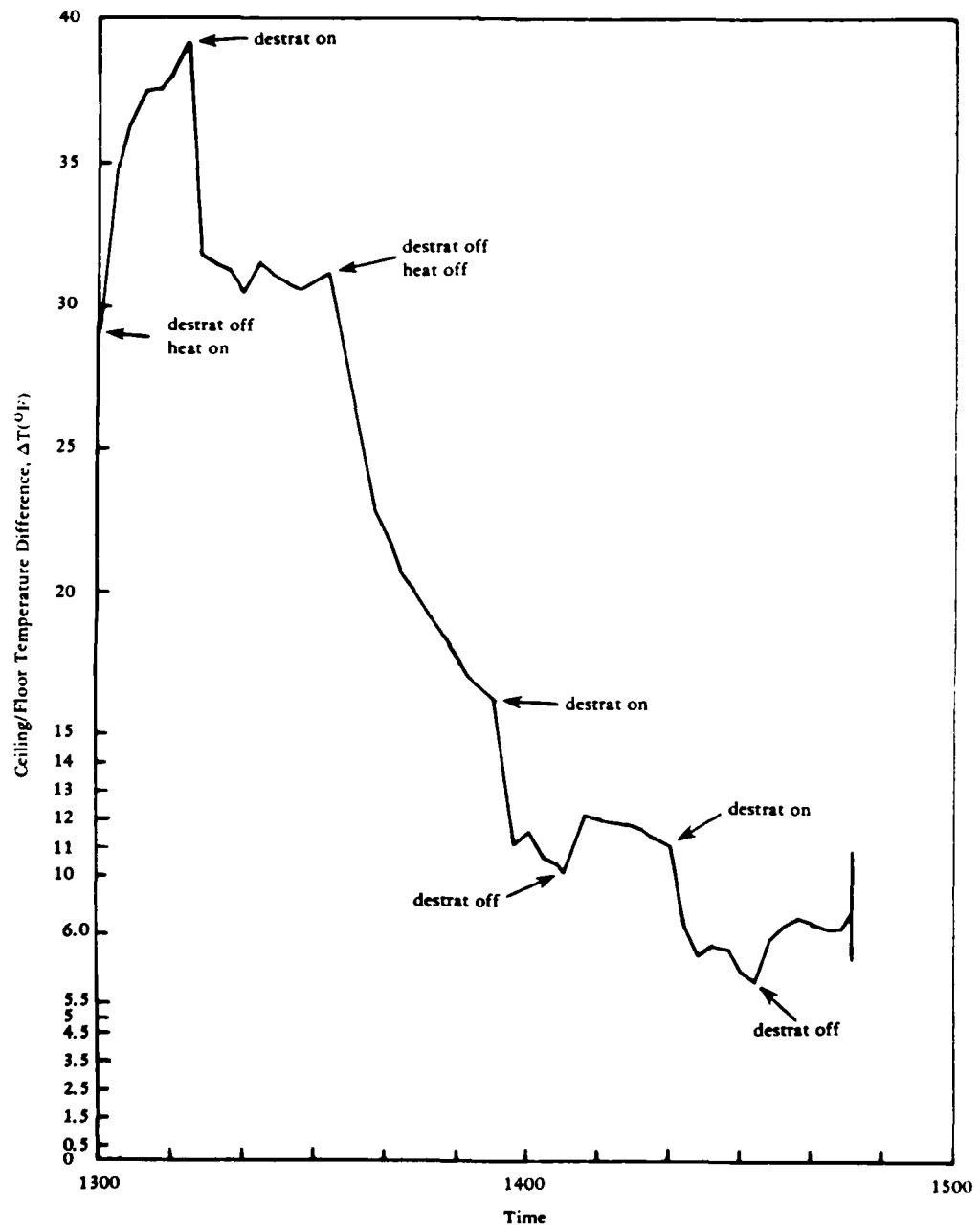


Figure 7. Destratification tube test chamber results.

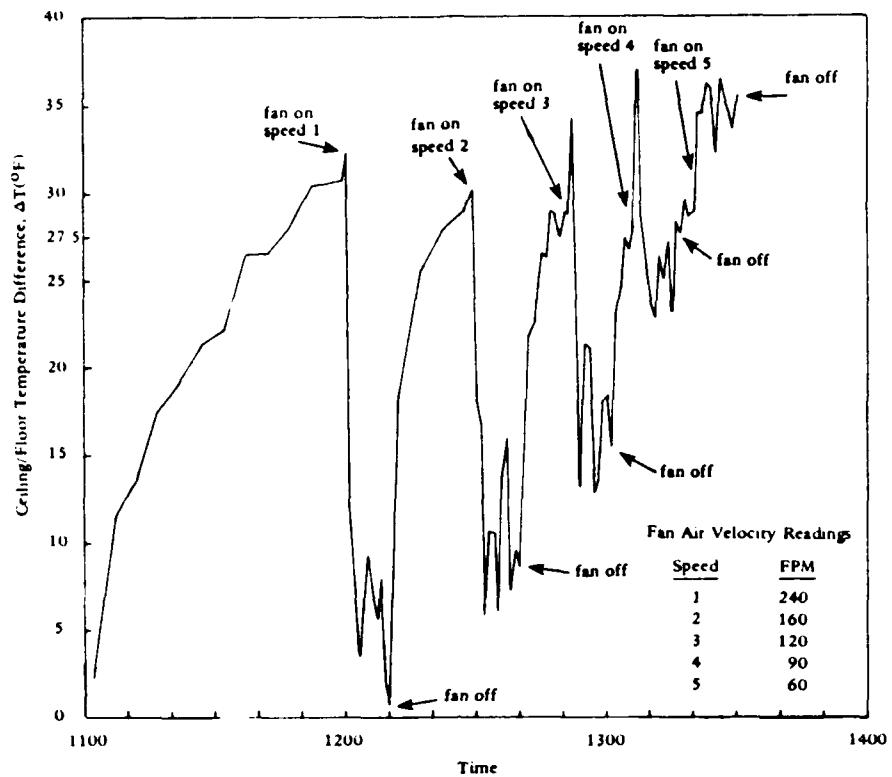


Figure 8. Ceiling fan test chamber results.

LANTDIV. The LANTDIV heating system modification was installed in the center section of a hangar located at the Naval Air Development Center (NADC), Warminster, Pa. (Figure 9, 10, and 11). Draft curtains across the hangar divided the overhead area into three sections of equal volumes. The draft curtains provided a solid barrier 15 feet deep from the roof down toward the floor. Thermocouple arrays were placed in two of the three sections (one with the LANTDIV destratifier modification and one without). Thermocouples for each section were placed at: (1) ceiling level directly above the hot air blower; (2) hangar centerline at ceiling level - 20 feet away from the hot air blower; (3) hangar centerline - 2, 4, 8, and 12 feet below the ceiling; and (4) center wall - 1 and 10 feet above the floor.

Hourly data were obtained for 3 months and recorded on a data logger. None of the thermocouples were calibrated to each other; thus only relative temperature differences were measured. Table 7 presents a synopsis of the data. The LANTDIV heating modification resulted in an average decrease of 2°F in the destratified section.

Cold-Air Blower. Three cold air blowers were installed, according to the manufacturer's recommendations in a hangar, also located at NADC Warminster (Figure 12). A thermocouple array was installed at the following locations: (1) on the hangar centerline - at the ceiling level and 2, 4, 8, and 12 feet below the ceiling; (2) 1 and 10 feet above the floor; and (3) outside.



Figure 9. Unit heater at NADC Warminster.

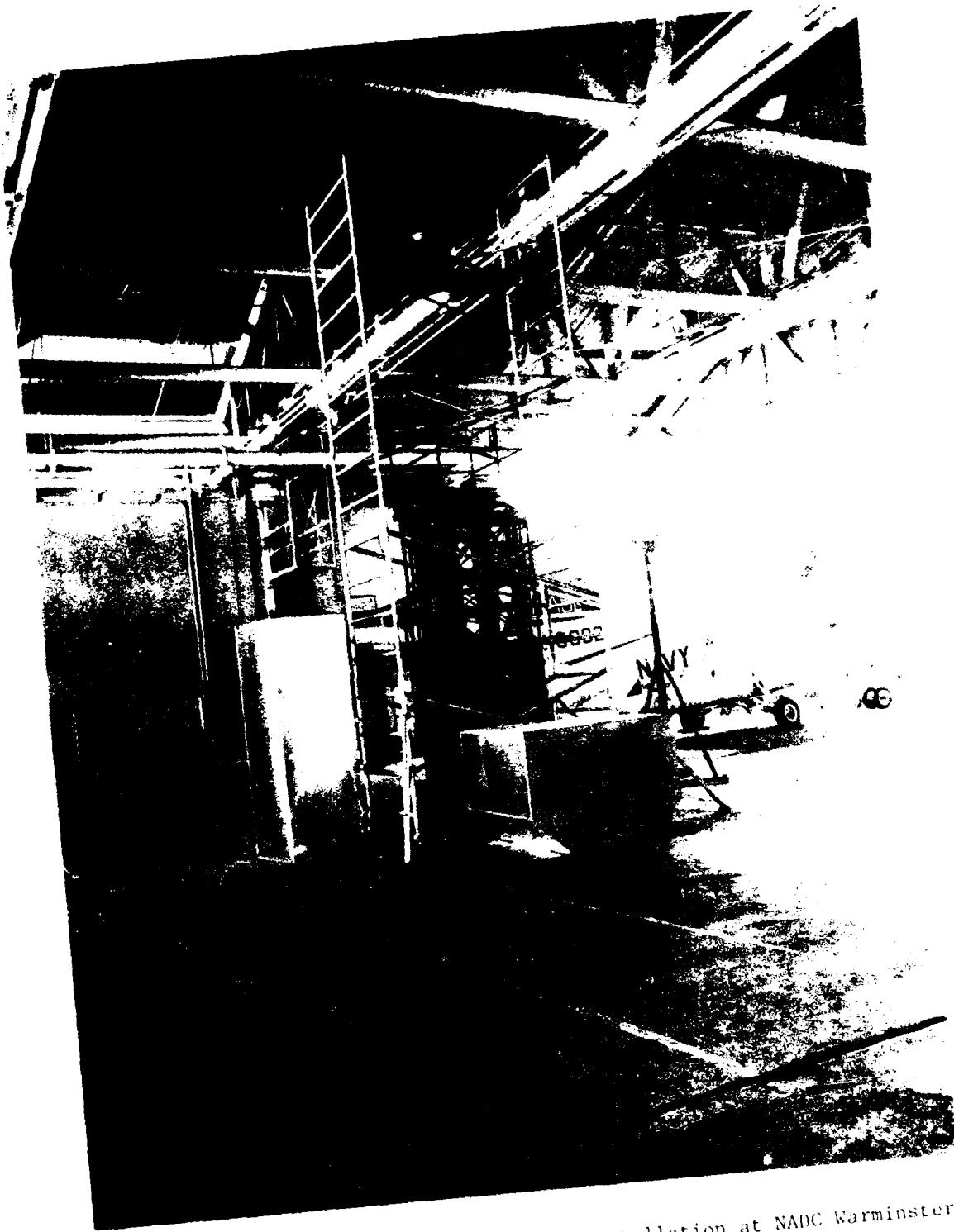


Figure 10. LANTDIV modification before installation at NADC Warminster.

Table 7. Temperatures Measured Before and After LANTDIV  
Modification Installation at NADC Warminster

| Before Modification <sup>a</sup> |                   |       |         | After Modification <sup>b</sup> |                   |       |         |
|----------------------------------|-------------------|-------|---------|---------------------------------|-------------------|-------|---------|
| Ceiling Bay No. 2                | Ceiling Bay No. 3 | Floor | Outside | Ceiling Bay No. 2 <sup>c</sup>  | Ceiling Bay No. 3 | Floor | Outside |
| 61                               | 65                | 51    | 34      | 68                              | 70                | 55    | 43      |
| 61                               | 65                | 53    | 33      | 69                              | 70                | 56    | 30      |
| 73                               | 69                | 58    | 34      | 72                              | 72                | 58    | 30      |
| 78                               | 72                | 58    | 33      | 72                              | 72                | 58    | 30      |
| 78                               | 75                | 60    | 33      | 73                              | 73                | 57    | 29      |
| 79                               | 74                | 59    | 34      | 75                              | 75                | 58    | 29      |
| 77                               | 75                | 59    | 33      | 75                              | 75                | 58    | 29      |
| 78                               | 75                | 59    | 33      | 77                              | 75                | 58    | 30      |
| 79                               | 76                | 60    | 34      | 75                              | 75                | 58    | 30      |
| 79                               | 76                | 60    | 34      | 76                              | 75                | 59    | 34      |
| 76                               | 75                | 58    | 33      | 78                              | 77                | 60    | 36      |
| 74                               | 73                | 58    | 34      | 79                              | 78                | 63    | 38      |
| 70                               | 70                | 55    | 29      | 80                              | 79                | 63    | 40      |
| 72                               | 71                | 56    | 30      | 81                              | 79                | 64    | 43      |
| 75                               | 72                | 57    | 29      | 81                              | 80                | 65    | 46      |
| 74                               | 72                | 58    | 30      | 74                              | 75                | 61    | 46      |
| 76                               | 73                | 60    | 29      | 61                              | 64                | 53    | 36      |
| 81                               | 77                | 64    | 30      | 64                              | 66                | 55    | 36      |
| <b>Average:</b>                  |                   |       |         |                                 |                   |       |         |
| 74.5                             | 72.5              | 57.6  | 32.7    | 73.9                            | 73.9              | 58.8  | 33.7    |

<sup>a</sup>Ceiling (2)/Floor  $\Delta T = 16.9^{\circ}\text{F}$   
 Ceiling (3)/Floor  $\Delta T = 14.9^{\circ}\text{F}$   
 Average ceiling  $\Delta T$  Bays 2/3 =  $2^{\circ}\text{F}$

<sup>b</sup>Ceiling (2)/Floor  $\Delta T = 15.1^{\circ}\text{F}$   
 Ceiling (3)/Floor  $\Delta T = 15.1^{\circ}\text{F}$   
 Average ceiling  $\Delta T$  Bays 2/3 =  $0^{\circ}\text{F}$

<sup>c</sup>Modification installed in Bay No. 2.

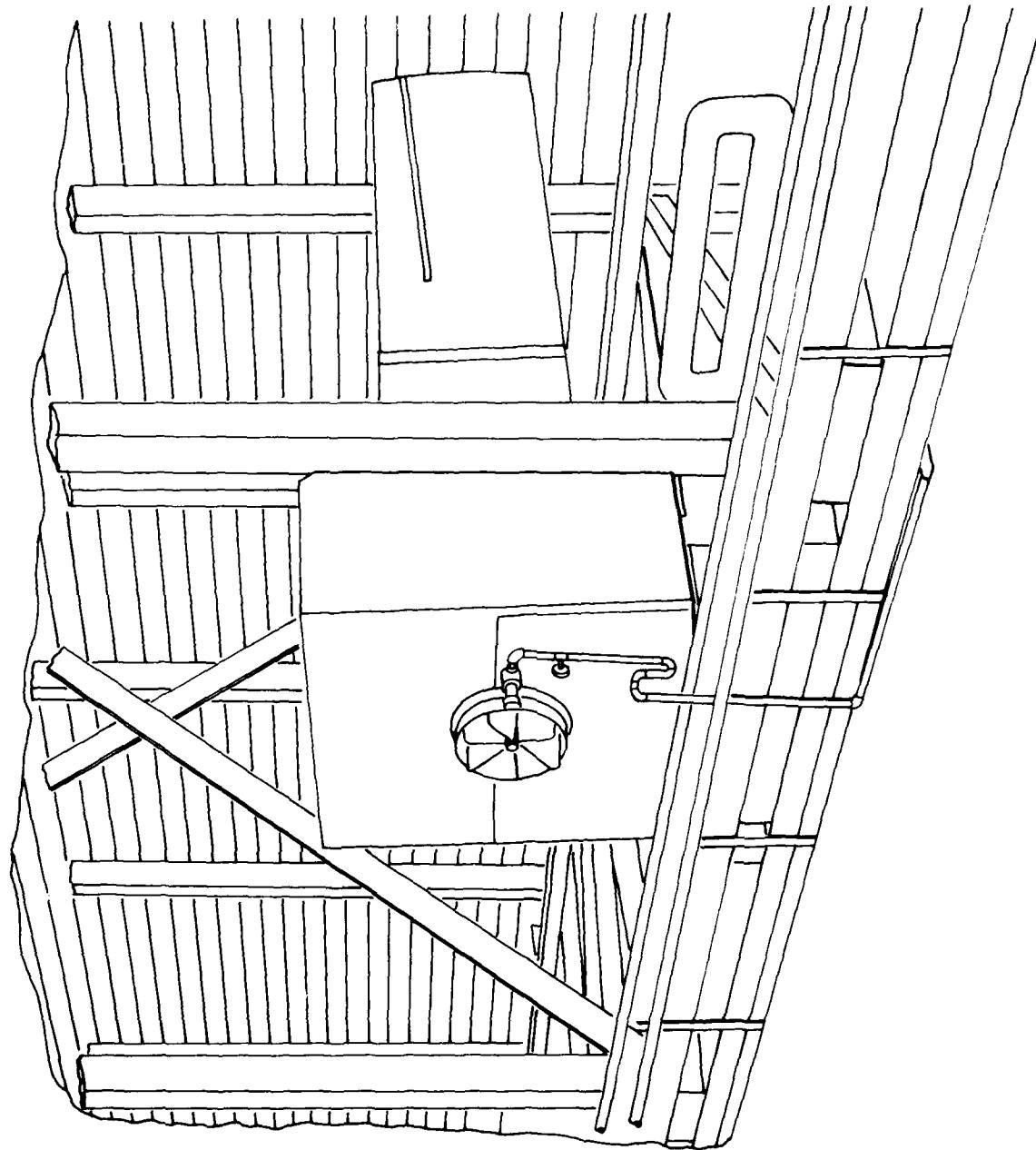


Figure 11. LANTDIV modification installed at NADC Warminster.

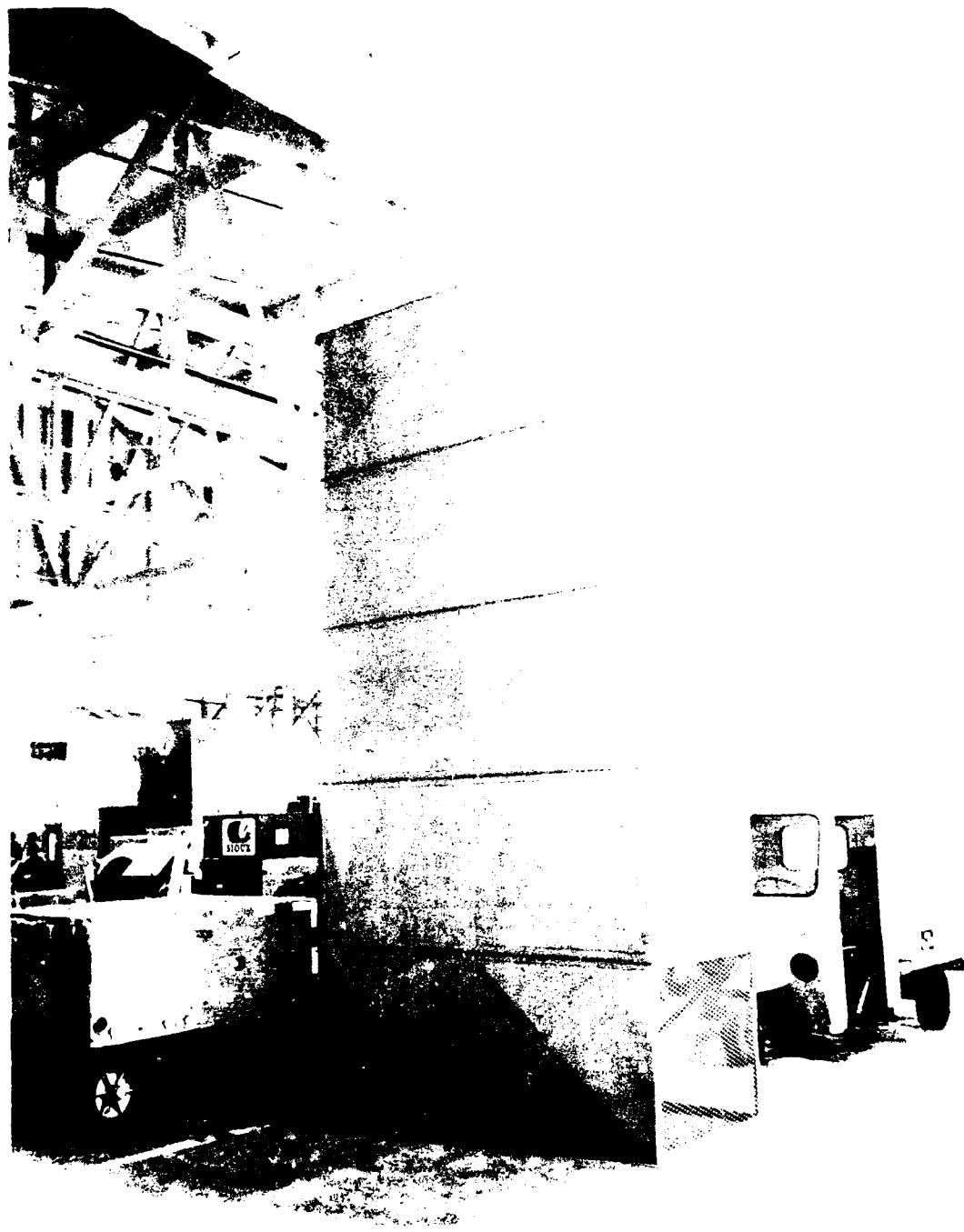


Figure 12. Cold air blower.

Hourly temperature measurements were made and recorded on a data logger during the 1982/83 winter. Data were obtained with and without the cold air blower in operation. A synopsis of the data is presented in Table 8 and Figure 13. As can be readily observed, the data are inconclusive with no definite indication of destratifier effectiveness.

#### CONCLUSIONS AND RECOMMENDATIONS

Of the five destratification concepts evaluated, only the NCEL cold jet destratifier and the LANTDIV modification produced meaningful results and are recommended for new and existing hangars. The cold air blower, the only commercial concept actually evaluated in a hangar, performed very well in a 25-foot-high building with the unit placed in the building's center. The hangar installation required that the units be placed along the structure's wall. Because of hangar width, height, and volume characteristics, either the cold air blower is not adaptable to hangar applications or additional units are required. Further tests are recommended to determine adaptability.

The LANTDIV heating system modification had a destratification efficiency of 11% and did save energy. Its cost (\$3,500/heater) is not much less than the more efficient NCEL unit (\$8,000/unit), therefore it is not recommended for retrofit. However, if the heating unit were located within 1 foot of the ceiling during installation of an original heating system, the additional cost required for the LANTDIV destratification would be negligible and the concept would prove most valuable during the life of the hangar. The LANTDIV concept is recommended for new hangars and for heating system replacements.

#### DESIGN CRITERIA FOR NCEL COLD AIR JET DESTRATIFIER

NCEL designed a cold air jet destratifier whose basis is the ability of an air jet to entrain surrounding air and to throw it across large distances. These principles are well-known and are documented in References 2 and 3. Figure 14 is a drawing of the destratifier. Design parameters are presented in Table 9 and can be used to design a destratifier for any hangar. The equations used for the destratifier system design are based upon principles stated in References 2 and 3 and are as follows:

$$Q = 0.00278 V/N \quad (1)$$

where:  $Q$  = destratifier flow,  $\text{ft}^3/\text{min}$

$V$  = hangar volume,  $\text{ft}^3$

$N$  = number of destratifiers to be installed

Table 8. Temperatures Taken With Cold Air Blower, NADC Warminster

| Ceiling                 | Floor | Outside | Floor/Outside | Floor/Ceiling<br>Temperature<br>Difference<br>(°F) |
|-------------------------|-------|---------|---------------|--|
|                         |       |         |               | Destratifier Off                                   |
| <b>Destratifier Off</b> |       |         |               |  |
| 76                      | 61    | 34      | 27            | 15   |
| 76                      | 61    | 34      | 27            | 15   |
| 76                      | 61    | 34      | 27            | 15   |
| 76                      | 61    | 34      | 27            | 15   |
| 76                      | 61    | 33      | 28            | 15   |
| 78                      | 68    | 35      | 33            | 10   |
| 79                      | 66    | 27      | 39            | 13   |
| 82                      | 75    | 29      | 46            | 7  |
| 84                      | 73    | 33      | 40            | 11   |
| 81                      | 71    | 29      | 42            | 10   |
| 81                      | 73    | 27      | 46            | 8  |
| 76                      | 67    | 20      | 47            | 9  |
| 73                      | 62    | 18      | 44            | 11   |
| 83                      | 74    | 26      | 48            | 9  |
| 89                      | 79    | 33      | 46            | 10   |
| 83                      | 75    | 33      | 42            | 8  |
| 83                      | 72    | 44      | 28            | 11   |
| 82                      | 72    | 41      | 31            | 10   |
| 77                      | 69    | 45      | 24            | 8  |
| 71                      | 62    | 48      | 14            | 9  |
| 73                      | 64    | 44      | 20            | 9  |
| 74                      | 68    | 43      | 25            | 6  |
| 75                      | 68    | 43      | 25            | 7  |
| 74                      | 67    | 50      | 17            | 7  |
| 73                      | 66    | 57      | 9             | 7  |
| 71                      | 63    | 46      | 17            | 8  |
| <b>Destratifier On</b>  |       |         |               |  |
| 75                      | 69    | 52      | 17            | 6  |
| 76                      | 64    | 44      | 20            | 12   |
| 79                      | 66    | 38      | 28            | 13   |
| 72                      | 68    | 51      | 17            | 4  |
| 74                      | 66    | 43      | 23            | 8  |
| 73                      | 62    | 44      | 18            | 9  |
| 75                      | 64    | 44      | 20            | 11   |
| 76                      | 64    | 44      | 20            | 12   |
| 77                      | 65    | 43      | 22            | 12   |
| 77                      | 65    | 34      | 31            | 12   |
| 78                      | 65    | 36      | 29            | 13   |
| 79                      | 65    | 36      | 29            | 13   |
| 80                      | 68    | 43      | 25            | 12   |
| 81                      | 69    | 43      | 26            | 12   |
| 76                      | 64    | 43      | 24            | 12   |
| 71                      | 67    | 48      | 19            | 4  |
| 74                      | 69    | 50      | 19            | 5  |

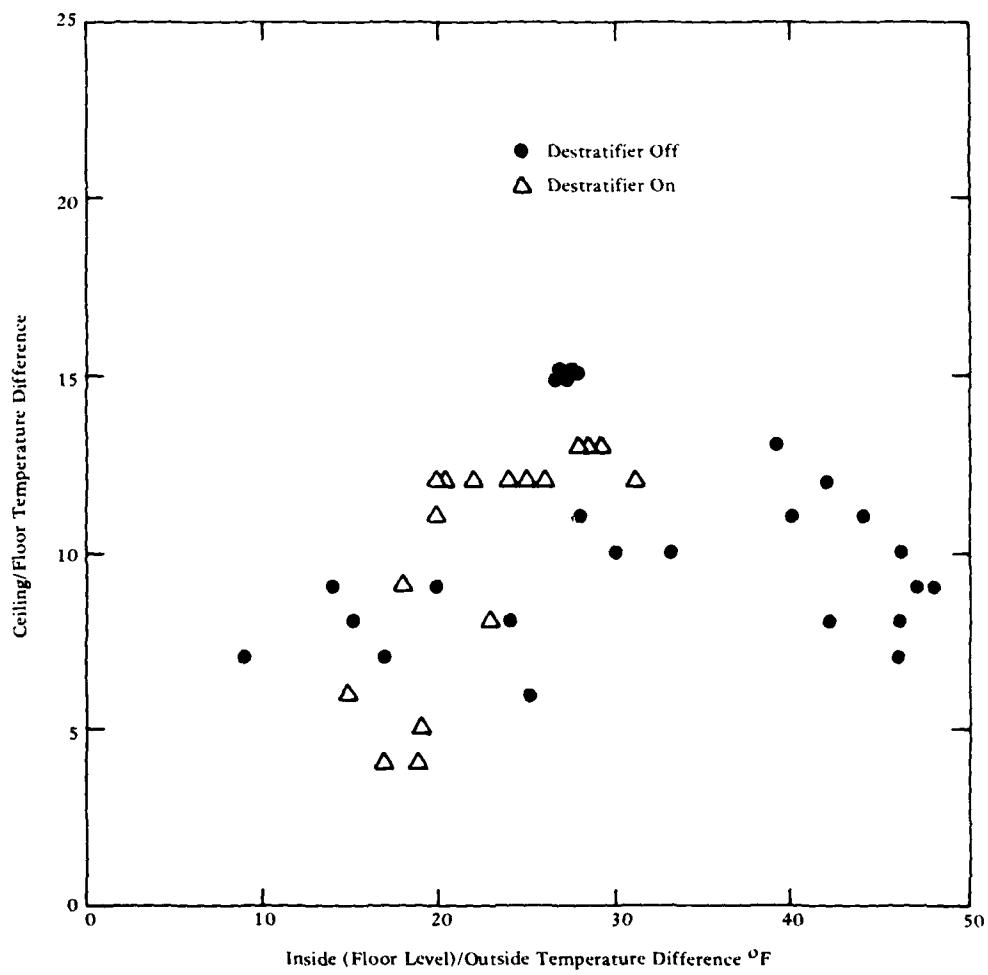


Figure 13. Cold air blower performance at NADC Warminster.

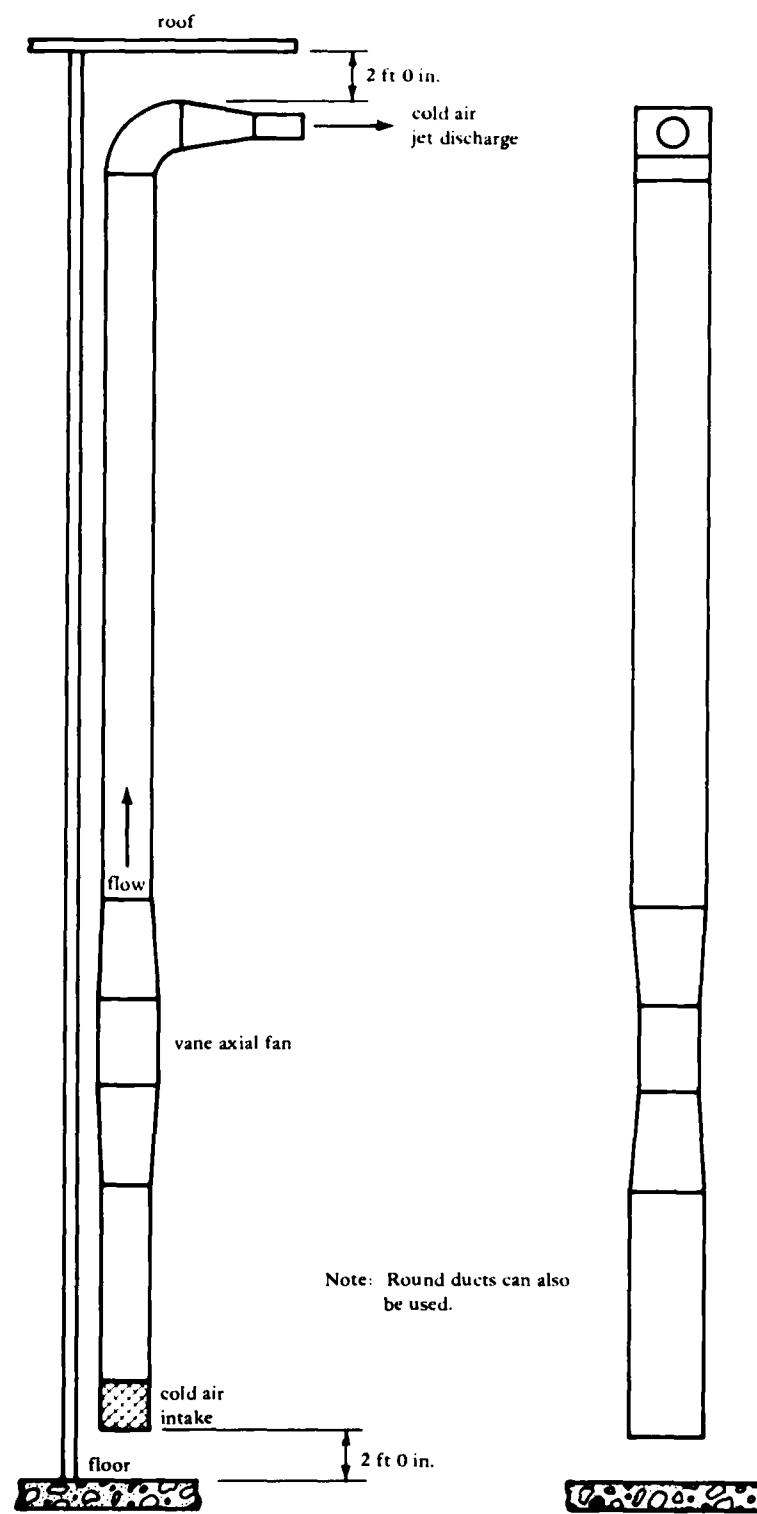


Figure 14. Cold floor air jet injection destratifier.

Table 9. Cold Air Jet Design Parameters

HANGAR VOLUME: 500000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 70                      | 4               | 2000        | 1570                         | 15.28                        |
| 80                      | 4               | 2000        | 2050                         | 13.38                        |
| 90                      | 4               | 2000        | 2590                         | 11.90                        |
| 100                     | 4               | 2000        | 3200                         | 10.71                        |
| 110                     | 4               | 2000        | 3870                         | 9.74                         |

HANGAR VOLUME: 750000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 80                      | 6               | 2000        | 2050                         | 13.38                        |
| 90                      | 6               | 2000        | 2590                         | 11.90                        |
| 100                     | 6               | 2000        | 3200                         | 10.71                        |
| 110                     | 6               | 2000        | 3870                         | 9.74                         |
| 120                     | 6               | 2000        | 4610                         | 8.92                         |
| 130                     | 6               | 2000        | 5410                         | 8.23                         |
| 140                     | 6               | 2000        | 6280                         | 7.64                         |

HANGAR VOLUME: 1000000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 90                      | 6               | 3000        | 1730                         | 17.03                        |
| 100                     | 6               | 3000        | 2130                         | 16.07                        |
| 110                     | 6               | 3000        | 2580                         | 14.68                        |
| 120                     | 6               | 3000        | 3070                         | 13.39                        |
| 130                     | 6               | 3000        | 3610                         | 12.34                        |
| 140                     | 6               | 3000        | 4180                         | 11.47                        |
| 150                     | 6               | 3000        | 4800                         | 10.71                        |
| 160                     | 6               | 3000        | 5460                         | 10.04                        |

HANGAR VOLUME: 1250000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 110                     | 6               | 3500        | 2210                         | 17.04                        |
| 120                     | 6               | 3500        | 2630                         | 15.62                        |
| 130                     | 6               | 3500        | 3090                         | 14.41                        |
| 140                     | 6               | 3500        | 3580                         | 13.39                        |
| 150                     | 6               | 3500        | 4120                         | 12.48                        |
| 160                     | 6               | 3500        | 4680                         | 11.71                        |
| 170                     | 6               | 3500        | 5290                         | 11.01                        |
| 180                     | 6               | 3500        | 5930                         | 10.40                        |

HANGAR VOLUME: 1500000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 120                     | 6               | 4500        | 2050                         | 20.06                        |
| 130                     | 6               | 4500        | 2400                         | 18.54                        |
| 140                     | 6               | 4500        | 2790                         | 17.20                        |
| 150                     | 6               | 4500        | 3200                         | 16.06                        |
| 160                     | 6               | 4500        | 3640                         | 15.06                        |
| 170                     | 6               | 4500        | 4110                         | 14.17                        |
| 180                     | 6               | 4500        | 4610                         | 13.38                        |
| 190                     | 6               | 4500        | 5140                         | 12.67                        |
| 200                     | 6               | 4500        | 5690                         | 12.04                        |

HANGAR VOLUME: 1750000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 130                     | 6               | 5000        | 2160                         | 20.60                        |
| 140                     | 6               | 5000        | 2510                         | 19.11                        |
| 150                     | 6               | 5000        | 2880                         | 17.84                        |
| 160                     | 6               | 5000        | 3280                         | 16.72                        |
| 170                     | 6               | 5000        | 3700                         | 15.74                        |
| 180                     | 6               | 5000        | 4150                         | 14.86                        |
| 190                     | 6               | 5000        | 4620                         | 14.09                        |
| 200                     | 6               | 5000        | 5120                         | 13.38                        |
| 210                     | 6               | 5000        | 5650                         | 12.74                        |
| 220                     | 6               | 5000        | 6200                         | 12.16                        |

HANGAR VOLUME: 2000000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 140                     | 6               | 5500        | 2280                         | 21.03                        |
| 150                     | 6               | 5500        | 2620                         | 19.62                        |
| 160                     | 6               | 5500        | 2980                         | 18.40                        |
| 170                     | 6               | 5500        | 3360                         | 17.33                        |
| 180                     | 6               | 5500        | 3770                         | 16.36                        |
| 190                     | 6               | 5500        | 4200                         | 15.50                        |
| 200                     | 6               | 5500        | 4660                         | 14.71                        |
| 210                     | 6               | 5500        | 5130                         | 14.02                        |
| 220                     | 6               | 5500        | 5640                         | 13.37                        |
| 230                     | 6               | 5500        | 6160                         | 12.80                        |

HANGAR VOLUME: 2250000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 140                     | 6               | 6500        | 1930                         | 24.85                        |
| 150                     | 6               | 6500        | 2210                         | 23.22                        |
| 160                     | 6               | 6500        | 2520                         | 21.75                        |
| 170                     | 6               | 6500        | 2840                         | 20.49                        |
| 180                     | 6               | 6500        | 3190                         | 19.33                        |
| 190                     | 6               | 6500        | 3560                         | 18.30                        |
| 200                     | 6               | 6500        | 3940                         | 17.39                        |
| 210                     | 6               | 6500        | 4340                         | 16.57                        |
| 220                     | 6               | 6500        | 4770                         | 15.81                        |
| 230                     | 6               | 6500        | 5210                         | 15.13                        |
| 240                     | 6               | 6500        | 5680                         | 14.49                        |
| 250                     | 6               | 6500        | 6160                         | 13.91                        |

HANGAR VOLUME: 12500000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 150                     | 6               | 7000        | 2060                         | 24.96                        |
| 160                     | 6               | 7000        | 2340                         | 23.42                        |
| 170                     | 6               | 7000        | 2640                         | 22.05                        |
| 180                     | 6               | 7000        | 2960                         | 20.82                        |
| 190                     | 6               | 7000        | 3300                         | 19.72                        |
| 200                     | 6               | 7000        | 3660                         | 18.73                        |
| 210                     | 6               | 7000        | 4030                         | 17.85                        |
| 220                     | 6               | 7000        | 4430                         | 17.02                        |
| 230                     | 6               | 7000        | 4840                         | 16.27                        |
| 240                     | 6               | 7000        | 5270                         | 15.61                        |
| 250                     | 6               | 7000        | 5720                         | 14.98                        |
| 260                     | 6               | 7000        | 6190                         | 14.40                        |

HANGAR VOLUME: 27500000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 160                     | 6               | 8000        | 2050                         | 26.75                        |
| 170                     | 6               | 8000        | 2310                         | 25.20                        |
| 180                     | 6               | 8000        | 2590                         | 23.80                        |
| 190                     | 6               | 8000        | 2890                         | 22.53                        |
| 200                     | 6               | 8000        | 3200                         | 21.41                        |
| 210                     | 6               | 8000        | 3530                         | 20.39                        |
| 220                     | 6               | 8000        | 3870                         | 19.47                        |
| 230                     | 6               | 8000        | 4230                         | 18.62                        |
| 240                     | 6               | 8000        | 4610                         | 17.84                        |
| 250                     | 6               | 8000        | 5000                         | 17.13                        |
| 260                     | 6               | 8000        | 5410                         | 16.47                        |
| 270                     | 6               | 8000        | 5840                         | 15.85                        |
| 280                     | 6               | 8000        | 6280                         | 15.28                        |

HANGAR VOLUME: 3000000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 170                     | 6               | 9000        | 2050                         | 28.37                        |
| 180                     | 6               | 9000        | 2300                         | 26.79                        |
| 190                     | 6               | 9000        | 2570                         | 25.34                        |
| 200                     | 6               | 9000        | 2840                         | 24.11                        |
| 210                     | 6               | 9000        | 3140                         | 22.93                        |
| 220                     | 6               | 9000        | 3440                         | 21.90                        |
| 230                     | 6               | 9000        | 3760                         | 20.95                        |
| 240                     | 6               | 9000        | 4100                         | 20.06                        |
| 250                     | 5               | 9000        | 4450                         | 19.26                        |
| 260                     | 6               | 9000        | 4810                         | 18.52                        |
| 270                     | 6               | 9000        | 5190                         | 17.83                        |
| 280                     | 6               | 9000        | 5580                         | 17.20                        |
| 290                     | 6               | 9000        | 5980                         | 16.61                        |

HANGAR VOLUME: 3250000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 170                     | 6               | 9000        | 2050                         | 28.37                        |
| 180                     | 6               | 9000        | 2300                         | 26.79                        |
| 190                     | 6               | 9000        | 2570                         | 25.34                        |
| 200                     | 6               | 9000        | 2840                         | 24.11                        |
| 210                     | 6               | 9000        | 3140                         | 22.93                        |
| 220                     | 6               | 9000        | 3440                         | 21.90                        |
| 230                     | 6               | 9000        | 3760                         | 20.95                        |
| 240                     | 6               | 9000        | 4100                         | 20.06                        |
| 250                     | 6               | 9000        | 4450                         | 19.26                        |
| 260                     | 6               | 9000        | 4810                         | 18.52                        |
| 270                     | 6               | 9000        | 5190                         | 17.83                        |
| 280                     | 6               | 9000        | 5580                         | 17.20                        |
| 290                     | 6               | 9000        | 5980                         | 16.61                        |
| 300                     | 6               | 9000        | 6410                         | 16.05                        |

HANGAR VOLUME: 3500000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 130                     | 6               | 100000      | 2070                         | 29.76                        |
| 190                     | 6               | 100000      | 2310                         | 28.18                        |
| 200                     | 6               | 100000      | 2560                         | 26.76                        |
| 210                     | 6               | 100000      | 2820                         | 25.50                        |
| 220                     | 6               | 100000      | 3100                         | 24.32                        |
| 230                     | 6               | 100000      | 3390                         | 23.26                        |
| 240                     | 6               | 100000      | 3690                         | 22.29                        |
| 250                     | 6               | 100000      | 4000                         | 21.41                        |
| 260                     | 6               | 100000      | 4330                         | 20.58                        |
| 270                     | 6               | 100000      | 4670                         | 19.82                        |
| 280                     | 6               | 100000      | 5020                         | 19.11                        |
| 290                     | 6               | 100000      | 5390                         | 18.45                        |
| 300                     | 6               | 100000      | 5760                         | 17.84                        |
| 310                     | 6               | 100000      | 6160                         | 17.25                        |

HANGAR VOLUME: 3750000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 190                     | 6               | 105000      | 2200                         | 29.58                        |
| 200                     | 6               | 105000      | 2440                         | 28.09                        |
| 210                     | 6               | 105000      | 2690                         | 26.75                        |
| 220                     | 6               | 105000      | 2950                         | 25.55                        |
| 230                     | 6               | 105000      | 3220                         | 24.45                        |
| 240                     | 6               | 105000      | 3510                         | 23.42                        |
| 250                     | 6               | 105000      | 3810                         | 22.48                        |
| 260                     | 6               | 105000      | 4120                         | 21.62                        |
| 270                     | 6               | 105000      | 4450                         | 20.80                        |
| 280                     | 6               | 105000      | 4780                         | 20.07                        |
| 290                     | 6               | 105000      | 5130                         | 19.37                        |
| 300                     | 6               | 105000      | 5490                         | 18.73                        |
| 310                     | 6               | 105000      | 5860                         | 18.13                        |
| 320                     | 6               | 105000      | 6250                         | 17.55                        |

HANGAR VOLUME: 4800000 CUBIC FEET

DESTRATIFIER PARAMETERS

| HANGAR<br>WIDTH<br>FEET | NUMBER<br>UNITS | FLOW<br>CFM | DISCHARGE<br>VELOCITY<br>FPM | NOZZLE<br>DIAMETER<br>INCHES |
|-------------------------|-----------------|-------------|------------------------------|------------------------------|
| 190                     | 6               | 11000       | 2100                         | 30.99                        |
| 200                     | 6               | 11000       | 2330                         | 29.42                        |
| 210                     | 6               | 11000       | 2560                         | 28.07                        |
| 220                     | 6               | 11000       | 2820                         | 26.75                        |
| 230                     | 6               | 11000       | 3080                         | 25.59                        |
| 240                     | 6               | 11000       | 3350                         | 24.54                        |
| 250                     | 6               | 11000       | 3640                         | 23.54                        |
| 260                     | 6               | 11000       | 3930                         | 22.66                        |
| 270                     | 6               | 11000       | 4240                         | 21.91                        |
| 280                     | 6               | 11000       | 4560                         | 21.33                        |
| 290                     | 6               | 11000       | 4900                         | 20.29                        |
| 300                     | 6               | 11000       | 5240                         | 19.62                        |
| 310                     | 6               | 11000       | 5600                         | 18.99                        |
| 320                     | 6               | 11000       | 5960                         | 18.40                        |
| 330                     | 6               | 11000       | 6340                         | 17.84                        |

$$U = 0.022 U_T^2 W^2 / Q \quad (2)$$

where:  $U$  = air exit velocity at destratifier nozzle, ft/min

$U_T$  = residual air velocity at distance  $W$ , ft/min

$W$  = throw distance, ft

$$D = 24 (Q/\pi U)^{1/2} \quad (3)$$

where  $D$  is the nozzle diameter, in.

For the design parameters presented in Table 9, a residual air velocity of 170 ft/min was assumed, and the hangar's width was used as the throw distance. The design data for nozzle diameter (Table 9), should be rounded to the nearest 1/4 inch. The recommended number of units is based upon moving a volume of air each hour equal to the interior volume of a hangar. Hangars, however, have their overhead areas sectionalized by draft curtains to curtail the spread of smoke and flame in case of fire. In some instances, the number of overhead sections will exceed the number of destratifier units recommended. In such circumstances, additional destratifiers are required so that at least one destratifier will be located within each section. Some older hangars have draft curtain designs which sectionalize the overhead in a shape similar to that of an egg crate. This will prevent the cold air jet destratifier from being effective. The LANTDIV heating system modification is the only concept evaluated which may be effective for an egg crate-sectionalized overhead.

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